107239-MMP-148QW-E-2012

QC Welding Inspection Engineer

Holds a B. Sc. in Mining & Petroleum Engineering and has over 7 years of experience in oil and gas projects with special skills in construction, Fabrication, Power Plants and Refining projects.

PERSONAL DATA

Nationality : Egyptian Birth Date : 10/07/1987

Gender : Male Residence : Cairo

EDUCATION

B. Sc. in Mining & Petroleum Engineering, Al-Azhar University, 2012

LANGUAGES

Arabic : Native Language

English : Very Good

COMPUTER SKILLS

: Windows, MS Office, Internet

TRAINING COURSES AND CERTIFICATIONS

: Certified Welding Inspector (CWI) (No.: 16011871).

: Non-Destructive Examination Level II:

- Level II ASNT SNT-TC-1A UT.
- Level II ASNT SNT-TC-1A RT.
- Level II ASNT SNT-TC-1A MT.
- Level II ASNT SNT-TC-1A PT.
- Level II ASNT SNT-TC-1A VT.
- : ASME B31.3 Course from AUC (American University in Cairo).
- Advanced course in Welding Technology.
- Integrated Management System Foundation Training (ISO9001 ISO14001 – ISO18001) from SGS.
- : Integrated Management System Auditor Training (ISO 9001 ISO 14001 ISO 18001) from SGS.
- QA/QC Professional course.
- : ICDL (International Computer Driving License) from Ministry of communication and information technology.
- AutoCAD from YAT Education Centre.

TRAINING COURSES AT ITC (Industrial Training Council):

- Welding Technology.
- Practical Welding process such as SMAW, GMAW, FCAW, GTAW.

Summer trainings at:

- Badr Petroleum Company (BAPETCO) (2010).
- DELTA STEEL MILL S.A.E (2010).
- Surveying Project in Baharia Oasis (Western Desert in Egypt) (2011).
- Badr Petroleum Company (BAPETCO) (2011).
- Several visits to different companies during studying year (2012):
 - The Arab Company for special steel (Arco Steel).
 - Alexandria for refractoriness.

CHRONOLOGICAL EXPERIENCE RECORD

Dates : From Feb. 2017 till now

Employer : GS E&C

Project : Refinery Mostorod Project

Job title : QC Welding Inspection Engineer

Job Description: • Implement the QA/QC management system at site.

- Performing visual inspection on Production Welds.
- Verifying piping material identity (pipe, valves and fittings) and its conformance to the installation drawings.
- Verification that dimensions and alignment tolerances of the piping systems are as per constructs specifications.
- Witnessing the inspection procedures of Dye Penetrant, Magnetic Particle, ferrite test & PMI test.
- Witnessing of welder qualifications testing and procedures qualification testing.
- Witnessing any remedial repair welding.
- Reviewing the hydrostatic test packages.
- Performing piping walk-down inspection and completing punch lists.
- Monitor any Post Weld Heat Treatment on site and review the test report.
- Selection of welds for non-destructive testing.
- Coordinate the issue of Non-Conformance Reports.

Dates: From Jan. 2016 till Feb. 2017

Employer : INSPECTA IN KHALDA PETROLUM COMPANY (KPC) - (Apache) (OIL &

GAS)

Project: New pipe line and fabricated spools for new wells

Job title : QC Welding Inspection Engineer
Job Description : • Reviewing contract specification.

- Material certificate review and prepare MRR.
- Prepare and review ITP.
- Prepare welding procedures, procedures Qualification records, and welders qualification.
- Review of all isometrics, welding as built.
- Fit-up, welding inspection, visual test.
- Interpretation for NDT and preparing NDT reports.

- Witnessing the inspection procedures of Dye Penetrant, Magnetic Particle, ferrite test & PMI test.
- Witnessing any remedial repair welding.
- Reviewing the hydrostatic test packages.
- Review documents Included P&ID, ISO. Welding Summary, and all reports (VT, RT, UT and PT).
- Prepare welding procedure specification "WPS" and supporting procedure qualification record "PQR".
- Responsible on welders' qualification tests in Accordance applicable codes.
- Inspection of installation piping / hydro test prepares and review test package.
- Preparing the weld maps-recording and review as Built drawing.
- Inspection of installation pumps & equipment leveling and alignment.
- Responsible on all QC activities such as incoming material inspection, fabrication inspection, NDE, preheat, PWHT operation, painting inspection, (galvanizing and pickling) inspection.
- Responsible on studying applicable codes, standard and specification to Extract the acceptance criteria for welding and Requirement of NDE & preheat and PWHT operation.

Dates : From Apr. 2015 till Jan. 2016 Employer : DSD FERROMETALLCO

Job title : QC Welding Inspection Engineer

Job Description : • ERC Refinery Project:

- Scope of work: piping fabrication.
- Material certificate review and prepare MRR.
- Review welding procedures, procedures Qualification records, and welders Certificates.
- Review of all isometrics, welding maps, as built.
- Fit-up, welding inspection, visual test.
- Interpretation of nondestructive test.
- Codes and specifications used: ASME B31.3, IX, II part a & GS SPECIFICTIONS.
- Namaa Combined Cycle Power Plant, Algeria:
 - Scope of work: supply & fabrication of steel structure works.
 - Prepare ITP.
 - Material certificate review and prepare MRR.
 - Review welding procedures, procedures Qualification records, and welders Certificates.
 - Review of all drawings.
 - Fit-up, welding inspection, visual test.
 - Codes and specifications used: AWS D1.1. & SAMSUNG SPECIFICTIONS.

Dates : From Jan. 2015 till Apr. 2015

Employer : PSC

Project: Beni Suef Combined Cycle Power Plant

Job title : QC Welding Inspection Engineer

Job Description : • Review welding procedures, procedures Qualification records, and welders certificates.

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• Review of all isometrics, welding maps, as built.

Fit-up, welding inspection, visual test.

• Interpretation of nondestructive test and preparing NDT reports.

Inspection on tightening and torque for steel Structure bolts and anchor bolts.

 Codes and specifications used: ASME (B31.1, IX, II) & SIEMENS SPECIFICTIONS.

Dates : From Nov. 2012 till Jan. 2015

Employer: Power House Company (Petroleum Service) Oil and Gas / Energy / Power

Plant / Process Plant

Projects : • WATER FLOOD WITH DAPETCO

WATER DISPOSAL WITH DAPETCO

Job title : QC Welding Inspection Engineer

Job Description: • Material certificate review and prepare MRR.

Prepare and review ITP.

• Prepare welding procedures, procedures Qualification records, and welders qualification.

• Review of all isometrics, welding as built.

Fit-up, welding inspection, visual test.

• Interpretation for NDT and preparing NDT reports.

• Witnessing the inspection procedures of Dye Penetrant, Magnetic Particle, ferrite test & PMI test.

Witnessing any remedial repair welding.

• Reviewing the hydrostatic test packages.

 Review documents Included P&ID, ISO. Welding Summary, and all reports (VT, RT, UT, and PT).

 Prepare welding procedure specification "WPS" and supporting procedure qualification record "PQR".

 Codes and specifications used: ASME (B31.3, IX, II) & Client SPECIFICTIONS.

Field of experience:

- Conduct Inspection & Testing of welding activities as per approved Drawings, WPS/PQR and ITPs.
- Reviewing the hydrostatic test packages.
- Performing piping walk-down inspection and completing punch lists.
- Toolbox instructor (able to prepare and instruct a toolbox for engineers/technicians).
- Extensive knowledge of material science, welding engineering and metallurgical engineering.
- Prepare Welding Inspection records.
- Identify and report Non-Conformances (NCRs) and Snags to QA /QC Engineer and Fabrication/Site Construction Team.
- Experience in establishing / qualification of WPS/PQRs for different type of C.S. and alloy steel welding procedures,
- Experience in Inspection & Testing of welding and weld repair procedures (SMAW, FCAW, GMAW, GTAW).

- Experience in Welder Qualification (WQTs).
- Experience in review and interpretation of NDT examination of Welding inspection.
- Manage and monitor the team of Welders and Fabrication activities, and painting.
- Conduct Welding training workshops for Welders and Fitters.
- Calibration of various welding instruments.
- Hands-on experience as per ASME Section II, V, VIII, IX, B 31.3, B 31.1, AWS D1.1 / API 1104 Code requirements.
- Skills:
 - International codes interpretation.
 - ASME, AWS, API, EN... etc.
 - Nondestructive examination.
 - Welding engineering and processes.
 - Quality control.
 - Piping, Tanks, Vessels, Subsea Pipelines.
 - PQR, WPSs, WPQs.
 - Welders and welding operators training.
 - Team player and leadership capable.
 - Planning and coordination.
 - Root cause analysis.
 - Construction supervision.