## 104318-MEC-1M-S-2008

# Mechanical Maintenance Technician

Holds a Mechanical Diploma and has about 13 years hands-on experience working as Maintenance Technician at Nubaria Combined Cycle Power Station.

## PERSONAL DATA

Nationality : Egyptian Birth Date : 23/08/1986

Gender : Male
Marital Status : Married
Residence : El-Behira

## **EDUCATION**

Mechanical Industrial (Grinding – Machining) (3 years)

## LANGUAGES

Arabic : Native Language

English : Good

# CHRONOLOGICAL EXPERIENCE RECORD

Dates : From 2008 till now

Employer : Middle Delta Electricity Production Company (MDEPC)Project : Nubaria Combined Cycle Power Station 3x750MW

Job title : Mechanical Maintenance Technician

**Job Description**: • Major inspection of unit 5 & 6 Gas turbine at Nubaria (GE 250MW).

• Replacing of the combustion chamber tiles GT 22 & 11 (ceramic and

metallic).

• Work as Mechanical Fitter at New Capital Power Plant in:

- Disassemble the turbine bearing (to modification) Siemens Modules 8000H in the New Capital Power Plant (from 1 Aug. to 30 Oct. 2017).
- Assemble the turbine bearing Siemens Modules 8000H in the New Capital. Where I have involved for modification on GT bearing seal at GT 31 & 32.
- Maintenance cooling tower fans in the New Capital Power Plant.
- For Nubaria Power Station in:
  - Follow the operation activity in local for GE gas turbine frame FA9001 (250MW).
  - Assist in CI inspection for GE gas turbine frame FA9001 (250MW) I worked with supervisor GE company of that inspection in:
    - Changing cap assembly, combustion linear, transition piece.
    - Removing flow sleeve, crossfire tubes, fuel nozzle casing.

- Make clearance checkup for VIGV by taking backlash, inner bearing clearance & gap between VIGV and bearing casing (body).
- Participate in warranty inspection for GE gas turbine frame FA9001 (250MW) I worked with GE's technical advisor company of that inspection.
- Participate in Major inspection for GE gas turbine frame FA9001 (250MW) I worked with GE's technical advisor company of that inspection.
- Assist in major inspection (LTE) for 4 units SIEMENS gas turbine.
- Assist in minor inspection for 4 unit Siemens gas turbine V94.3A (250MW) I worked with Siemens group of that inspection in:
  - Chemical cleaning for burners.
  - Changing of ceramic tiles of combustion chamber.
  - Visual inspection of turbine & compressor blades.
- Assist in hot gas path inspection for 4 unit Siemens gas turbine V94.3A (250MW) I worked with Siemens group of that inspection in:
  - Removing the outer casing in the turbine section.
  - Lifting off upper sections of the turbine stationary blades carrier.
  - Rolling out the lower section of the turbine stationary blades carrier.
  - Removing blades / vans for refurbishment / replacement.
  - Chemical cleaning for burners.
  - Changing of ceramic tiles of combustion chamber.
  - ❖ Check clearance for 1<sup>st</sup> stage compressor & 4<sup>th</sup> stage turbine blades.
  - Removing and inspection fuel oil and fuel gas stop and control valves and make passing test for all valves.
- Assist in major inspection for 4 units Siemens gas turbine V94.3A (250MW) I worked with Siemens group of that inspection in:
  - Chemical cleaning for burners.
  - Changing of ceramic tiles & damage ceramic heat shield of combustion chamber.
  - Visual inspection of compressor blades.
  - Check the axial & radial clearance for blades.
  - Removing the outer casing in the turbine section (Casing 3).
  - Removing the casing of combustion chamber (Casing 2).
  - Removing the compressor casings (casing 1, 2 comp).
  - Lifting off upper sections of the turbine stationary blades carrier.
  - Lifting off lower section of the turbine stationary blades carrier.
  - Removing old blades/vans for refurbishment /replacement for all turbine & compressor.
  - Lifting the rotor form horizontal position to vertical one.
  - Des-tacking the rotor.
  - Make NDT for all critical places (as slots of the blades of the compressor & turbine disks).
  - ❖ Make alignment between the gas turbine & and generator shaft.
  - Make oil flushing.
  - Removing and inspection fuel oil and fuel gas stop and control valves and make passing test for all valves.
  - Removing fuel oil pumps and makes inspection of internal parts and reassembly again and make alignment for the pump.
  - Removing hydraulic oil pump and make inspection of internal

parts and reassembly again.

- Assist in minor inspection for Mitsubishi steam turbine (250MW) I worked with supervisor Mitsubishi Company of that inspection in:
  - Make oil flushing as:
    - Cleaning of oil storage tank.
    - Oil transfer to oil storage tank.
    - Cleaning of main oil tank.
    - Oil transfer to main oil tank.
  - Cleaning and inspection of oil purifier.
  - Cleaning and inspection of oil cooler.
  - Inspection and cleaning of water chamber for condenser.
  - ❖ Inspection and cleaning of hot well for condenser alignment check for pumps (vacuum pump, oil pump etc.).
- Assist in Major inspection for Mitsubishi steam turbine (250MW) I worked with supervisor Mitsubishi Company of that inspection in:
  - Removing upper casing for HP IP turbines.
  - Removing upper casing for LP turbine.
  - Removing the stationary blades diaphragms.
  - Lifting off the rotor.
  - Inspection for internal prates.
  - Check the axial & radial clearance for blades.
  - Make alignment for HP-IP & LP and generator shaft.
  - Removing the control valves & stop valves and check for internal parts.
  - Make oil flushing.
  - Cleaning of oil storage tank.
  - Oil transfer to oil storage tank.
  - Cleaning of main oil tank.
  - Oil transfer to main oil tank.
  - Cleaning and inspection of oil purifier.
  - Cleaning and inspection of oil cooler.
  - Inspection and cleaning of water chamber for condenser.
- Inspection of Generator for Mitsubishi steam turbine 250MW.

#### Further experiences:

- Doing the maintenance schedules (daily weekly monthly ...etc.).
- Maintenance of the Atlas Copco compressors of the air intake.
- Also we did together the cold commissioning of the fuel oil for four units of Nubaria Power Station.
- Also we did together the hot commissioning of the fuel oil for four units of Nubaria Power Station.
- Good knowledge about the spare parts of V94.3A (2) gas turbines.
- Good knowledge about the special tools of the V94.3A (2) (SGT-4000F) gas turbines.
- Maintenance of blow off valves.
- Maintenance of Boge compressors.
- Maintenance of trash racks.
- Maintenance of traveling screens.