100294-MEC-145GQW-E-2011

Senior QC Inspector

Holds a B. Sc. in Mechanical Power Engineering and has over 12 years of work experience in the Quality Control / Quality Assurance, supervision, welding and non-destructive testing in the fields of oil and gas onshore and offshore and petrochemical during construction and in-service projects.

PERSONAL DATA

Nationality : Egyptian
Birth Date : 18/10/1989

Gender : Male

Residence : Currently KSA

EDUCATION

B. Sc. in Mechanical Power Engineering, Port Said University, 2011

LANGUAGES

Arabic : Native Language

English : Good

COMPUTER SKILLS

: Windows, MS Office, Internet

TRAINING COURSES AND CERTIFICATIONS

- : CSWIP 3.2.1 Level III Senior Welding Inspector Certificate No. 308612.
- : CSWIP 3.1 Welding Inspector Certificate No. 102681.
- VT Visual inspection level II according to ASNT-SNT-TC-1A.
- : RT Radiography level II according to ASNT-SNT-TC-1A.
- PT Liquid Penetrant level II according to ASNT-SNT-TC-1A.
- : MPI Magnetic particle level II according to ASNT-SNT-TC-1A.
- UT Ultra sonic level II according to ASNT-SNT-TC-1A.
- The COSHH Risk Assessor Certification Certificate No. 16555782.
- ADVANCED H2S GAS COURSE Level II in compliance with ANSI Z390.1 at MAERSK.
- Lean Six Sigma Yellow Belt Certificate United Safety and Quality Council.
- Lean Six Sigma White Belt Certified Management and Strategy Institute Certificate No. 47701053.
- Six Sigma White Belt Certificate Aveta Business Institute Certificate No. zILIQTNfuE.

: ISO 9001:2008 & ISO 19011:2011 - IQA - at TOTAL.

: ISO DIS 9001-2015 awareness and overview at MEMST - Certificate No. 105/06.

: Project Management Essentials Certified – Management and Strategy Institute – Certificate No. 47791288.

: FIRE FIGHTING training at Belayim Petroleum Company.

: SOLID WORKS certificate from Faculty of Engineering at Cairo University.

CHRONOLOGICAL EXPERIENCE RECORD

Dates : From Dec. 2023 till now

Employer: SAUDI ARABIAN OIL COMPANY / ITT S.P.A

Project: BERRI DEVELOPMENT - EXPAND ABU ALI CRUDE PROCESSING

FACILITIES BI-10-00640, KSA

Job title : Senior QC Inspector

Job Description : • Review all applicable specifications, plans, submittals, and other documents pertaining to the material and fabrication requirements of the

construction project.

• Conduct Quality Control/Assurance inspection of all operations at the

structural steel fabrication shop.

• Prepare comprehensive inspection documentation to provide a basis for acceptance of the work inspected according to Aramco specification.

 Verify and report on acceptability of certificates of compliance, mill reports, Quality Control reports, destructive and non-destructive testing

reports, and other applicable fabrication and material reports.

 Review and comment on all applicable requests for information, working drawings and other submittals associated with the fabrication of the

work.

• Know and follow the safety and health rules and safe working practices

applicable to his or her job.

Dates : From Oct. 2022 till Sep. 2023

Employer: ARAB POTASH COMPANY / BUREAU VERITAS EGYPT

Project: THE CONSTRUCTION OF HOT LEACHING COMPACTION PLANT, Egypt

Job title : Senior Welding Inspector

Job Description : • Review Procedures, Material submittals & other submittals related to

structural steel works.

Review of shop drawings & Fabrication drawings.

• Ensure the site fabrication follow the approved drawings and connection

details.

• Review the reports provided form the various factories and Fabrication

locations.

 Ensure that all works done are in accordance with the approved drawings, project specification and Local & International standards &

codes.

Conduct material receiving inspections on site.

• Coordination with Site team for the various inspections and testing.

Dates : From Dec. 2018 till Sep. 2022

Employer: TCI SANMAR CHEMICALS S.A.E / ENGINEERING CONSULTING

SERVICES (ECS)

Project: IN SERVICE INSPECTION / IN SERVICE MAINTENANCE, Egypt

Job title : QA/QC Senior Mechanical Engineer

Job Description : • Lead inspection team while conducting off-stream and on-stream inspection on the plant stationary equipment including pressure vessels, heat exchangers, tanks and piping systems according to Company

established policies and procedures and issues inspection reports.

 Supervise and participate in the inspection activities of plant stationary equipment such as vessels, boilers, tanks and heat exchangers during shutdowns to check condition of equipment and note observations on cracks, pits, thinning and any other pattern of erosion, corrosion and other interior failure.

- Coordinate with the Operations Planning and Maintenance supervisors such activities as the scheduling and planning of inspections, obtaining the request permits and performing any required special audits of equipment.
- Supervise inspection team during maintenance and capital project works being carried out in the plant to ensure that specified maintenance practices and procedures are followed for welding, installation and fabrication as per policy and in compliance with international fabrication codes and standard.
- Supervise inspection team while conducting NDT examinations on mechanical equipment and piping. Tests include Penetrant examination (PT), magnetic particle inspection (MPI), ultrasonic testing (UT), radiography (RT) and Borescope.
- Prepare technical reports on inspections and NDT tests, highlighting any abnormalities and issue.
- Monitoring welding of different types of materials such as A106 gr.b, A 333 gr.6, Monel 400, Inconel 625, Titanium, SS 347, SS 304, SS 316L, SS 310S and zirconium.
- Monitoring welding consumables, storage and usage as per project specification for different electrodes such as ER70S-6, ER80S-Ni1, ER316L, ER310S, ER347, ER308L, ER3.9L, ERTI-2, ERZR-2, ERNICU-7 and ERNICRMO-3.

Dates : From Jan. 2018 till Nov. 2018

Employer : BELAYIM PETROLEUM – ENI / QUALITY CONTROL CO. (QCCO)

Project : PORT FOUAD GAS FIELDS IN SERVICE INSPECTION, Egypt

Job title : Welding / NDT Inspector

Job Description : • Carrying out visual inspection complemented with NDT examination for

the static equipments and piping circuits.

 Assessment on minimum required thickness and any other pattern of erosion, corrosion and other interior failures.

• Supervision and provision of necessary technical guidance to contractors regarding Inspection, NDE, welding, fabrication activities.

 Routine Thickness Survey and Visual inspection of all static equipments and piping circuits selection of TML points and measurement of UT thickness in accordance with Risk Based Inspection (RBI) software.

• Liaise with maintenance department supervisors in all aspects of repairs.

Inspection and Hydro testing of valves and pipe spools.

Reviewing Inspection Test Plans, WPS & PQR and stage wise inspections for project fabrication jobs.

Follow up Fabrication, Erection and Inspection of site & shop fabricated Piping.

Dates From Oct. 2017 till Dec. 2017

PETROLEUM PIPES COMPANY (PPC) / APPLUS VELOSI **Employer**

Project PIPELINE 16 INCH API 5L FABRICATION, Egypt

Job title Welding / NDT Inspector

Third Party Inspector at IPIC factory to follow up pipes' fabrication, **Job Description**

welding and testing.

Review MTC of incoming material.

Witness for chemical and mechanical tests (tensile, impact, bend, hardness and macro test).

Witness for production and monitor the forming and welding of pipes and

check all required parameters.

Witness / review of UT on/off line, RT, dimension and hydrostatic.

Issue the certificate of conformity and release note certificate.

From Jun. 2016 till Oct. 2017 **Dates**

Employer BELAYIM PETROLEUM - ENI / RINA

Project ZOHR GAS FIELD & NEW CHEMICAL YARD, Egypt

Job title CLIENT REP. WELDING INSPECTOR

Job Description Review of WPS and PQR as per project specification.

> Perform welding inspections that is before, during and after welding activities at site that is during construction of API 620, API 650 tanks

according to API standard and project specification.

Inspecting fit up and welding of piping systems as per ASME B31.3 and

client specification.

Following up welding processes of SMAW, GTAW, FCAW, SAW,

GMAW.

Monitoring welding of carbon steel and low temperature carbon steel

materials such as A106 GRB, A333 Gr 6, A671 CC70, A672 C70.

Monitoring welding of stainless-steel materials such as A312

TP316/316L, A358 Gr. 316/316L.

Monitoring welding consumables, storage and usage as per project specification for different electrodes such as ER70S-6, ER80S-Ni1,

ER316L, E7018-1H4, E8018-C3, E316L.

Following all quality control procedure, inspection and test plan.

Checking joint fit-up & Monitoring and controlling welding consumables.

Reviewing filler wires and electrodes of welding procedure specification.

Qualification and performance monitoring of welding personnel.

Inspecting of steel structures pipes racks fit up, bolts tightening as per approved drawing.

Follow up installation of pipes racks steel structures missing parts as per punch list.

Review and approval of Inspection Reports.

Following up welding activities during construction of pipelines.

- Oversee pipeline during construction, review welding procedure and usage of proper materials to ensure compliance.
- Review Pipeline construction permits.

 Ensure that pipeline construction is according to applicable regulations, guidelines, professional standards and supervisory directives in order to assess compliance.

Dates : From Jul. 2015 till Jun. 2016

Employer: SUBSEA 7 – BRITISH PETROLEUM / BUREAU VERITAS

Project: WEST NILE DELTA – TAURUS, LIBRA PHASE 1 & GFR PHASE 2, Egypt

Job title : CLIENT REP. WELDING INSPECTOR

Job Description : • Review Weld Procedure Specifications for code compliance, surveillance

of each Welder's Performance Qualification Testing.

• Review of Daily, weekly and Monthly weld reports and weld reject rates.

- Verify that weld identification and traceability will be maintained for the project and audit of weld traceability, ID numbers, Pipe Numbers, Inspection Reports.
- Verify that all sites welding is performed according to procedures, specifications, codes, & standards.
- Verify that system configuration, completeness, and NDE is complete to support Pressure testing of approved piping.
- Perform Surveillance of Radiography Reports and review radiographic film.
- Maintain daily log of inspection activities.
- Visual inspection of the surface preparation and welding.
- Advise on the Controlling and handling the consumables in the store and welding booth.
- Monitor field installation of piping and welding performance of contractor's site program (Petrojet Coating Factory, Port Said, EGYPT).
- Review all welding documents, PQP, WPS, PQR and ITP.
- Follow up pin brazing activity and all related inspection examination.
- Witness for visual and magnetic particle inspection according to standard specifications.
- Carrying out inspection of incoming material (Pipes, Anodes, Welding electrodes...etc.).
- Review and approve for inspection reports for all visual findings and follow up the corrective actions.
- Performing dimensions control check according to approved drawings.
- Review final Packages according to standard specifications.

Dates : From Jan. 2014 till Jun. 2015

Employer: PORT SAID ENGINEERING WORKS COMPANY

Project: SHIPBUILDING AND SHIP REPAIR VARIOUS PROJECTS, Egypt

Job title : QA/QC Engineer

Job Description: • Following up Fabrication workshop that serves multitude of industries such as Oil and Gas, Power Stations.

Following up all welding activities of (SMAW, SAW, GMAW and FCAW).

 Preparing and reviewing WPS, PQR, and ITP & Quality PQP for various projects. Preparing and monitoring welder performance qualification tests WPQT under the TPI supervision.

• Performing required receiving inspection for materials.

 Managing all NDT activities to planned requirements, method of statements and applicable standards and preparing the test packages for repair and new construction projects.

Dates : From Apr. 2013 till Jan. 2014

Employer: PORT SAID ENGINEERING WORKS COMPANY

Project: PROPELLERS WORKSHOP FOR SUEZ CANAL AUTHORITY, Egypt

Job title : QA/QC Engineer

Job Description: • Review of WPS and PQR as per project specification.

Performing materials receiving inspection.

• Verify that all sites welding is performed according to procedures, specifications, codes, and standards.

Follow up installation of steel structure parts as per approved drawings.

• Conduct dimension control inspection.

Prepare NDT reports.

Dates : From Mar. 2012 till Mar. 2013

Employer : PORT SAID ENGINEERING WORKS COMPANY
Project : BANHA CC POWER STATION 750MW, Egypt

Job title : QA/QC Engineer

Job Description : Responsible for all quality activities during the construction of two carbon

steel solar tanks with 35 m diameter and two stainless steel demineralized water tanks with 12 m diameter and fire filtered tank with 14 m diameter with

their piping systems, cooling system and all other attachments.

Dates : From Jan. 2012 till Mar. 2012

Employer: PETROLEUM COOPERATIVE SOCIETY CO. / PORT SAID OFFICE FOR

QUALITY (PSQ)

Project: COOP FAYOUM SHUTDOWN, Egypt

Job title : Welding / NDT Inspector

Job Description : • QC Inspector during Integrity and repair of solar and mazout vertical

storage tanks.

• Performing NDE such as VT, DPI, UT thickness measurement, Vacuum

box for mazout and solar tanks.

Preparing NDE reports and locate the defected areas according to

thickness calculations and API 653.

Following up repair process and installation of new plates.

Preparing final Packages according to standard specifications.

Dates : From Jul. 2011 till Jan. 2012

Employer: PORT SAID OFFICE FOR QUALITY (PSQ)

Job title : QA/QC Engineer

Job Description : • QA/QC Welding and NDT Inspector at many projects for multiple clients

in Oil and Gas field.

Examine structures such as pipelines, tanks and pressure vessels using

- non-destructive testing (NDT) techniques.
- Visually examine materials, structures, or components using tools and equipment for signs of corrosion, cracks, or other flaws.
- Identify defects in solid materials using ultrasonic testing techniques.
- Interpret the results of all methods of non-destructive testing (NDT) such as leak, liquid penetrant, magnetic particle, radiographic, ultrasonic, and visual testing.
- Prepare reports on non-destructive testing (NDT) results.
- Interpret or evaluate test results in accordance with applicable codes, standards, specifications, or procedures.

Field of experience:

- Worked at reputable companies such as Subsea7-Bp, Bureau Veritas, Rina and Applus Velosi.
- Experience in vendor inspection and expediting assignments.